

# Will plant protein foods led to a healthier and more sustainable diet?

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# Minimalization of Animal Foods

- Nutrition
  - Decrease saturated fats
  - Minimize processed meats
    - High in sodium
- Ethical Concerns
- Sustainability

# Sustainability Challenges

- Livestock Production Costs

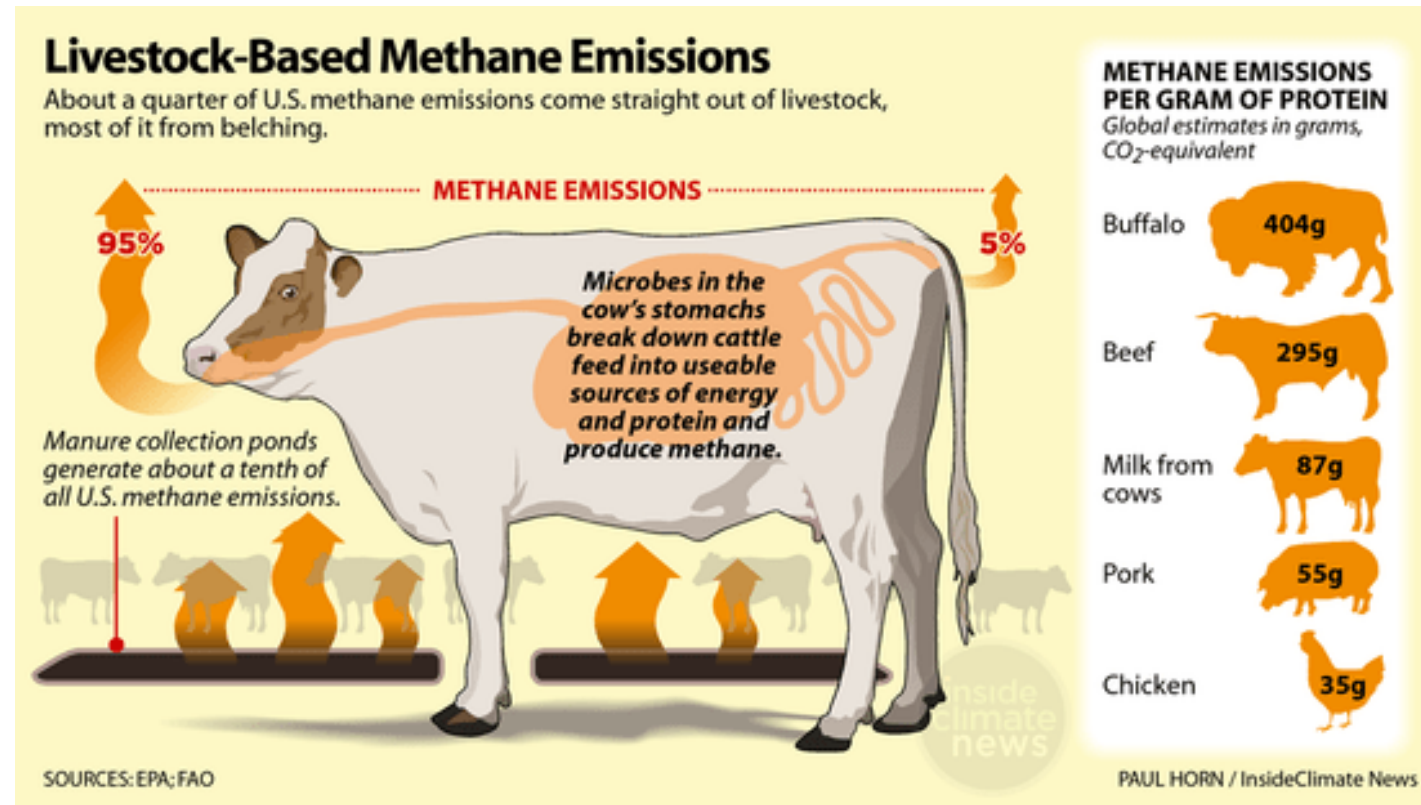
- Producing 1 lb meat costs

- Beef = 5-20 lb feed
    - Pork = 3 lb feed
    - Chicken = 2 lb feed
    - Fish = 1.2 ?

- Could use land for animal fed for human food

- Methane – green house gas

- Produced in rumen
    - Produced by manure processing

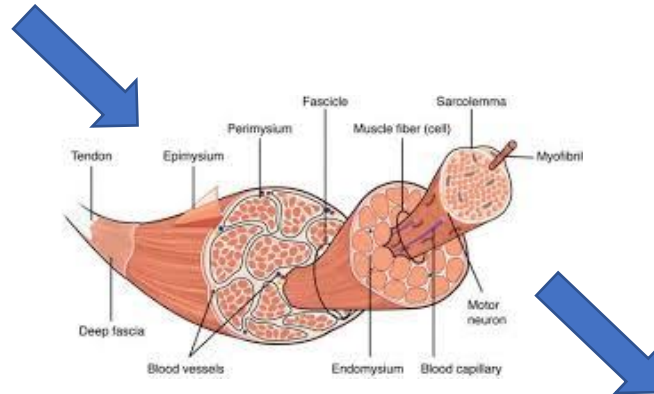
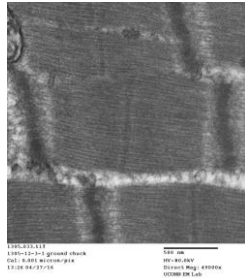


# Plant Based Dairy Substitutes

- Can have lower energy density
  - Less sugar and protein
- Higher in Fiber
- Supplemented to provide nutritional profile similar to dairy
  - calcium and vitamins A, D & E
- Plant proteins have similar functionality to dairy proteins



# Plant Based Muscle Foods Challenges



**Meat Striation**

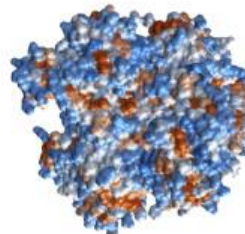


Most plant proteins function as a reservoir of amino acids for the germinating seed, not as structural proteins.

# Plant vs Muscle Protein

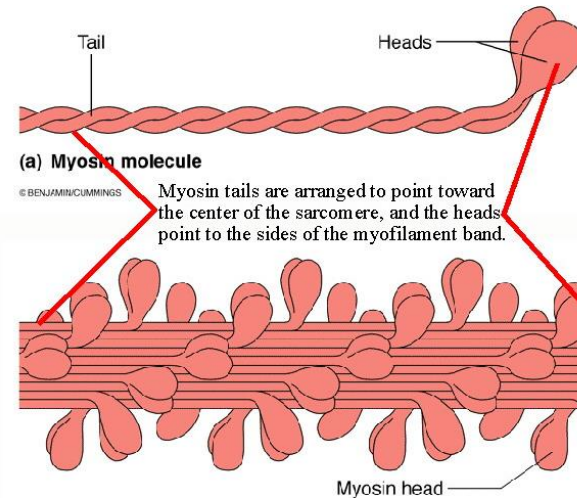


Concanavalin A



7S globulin

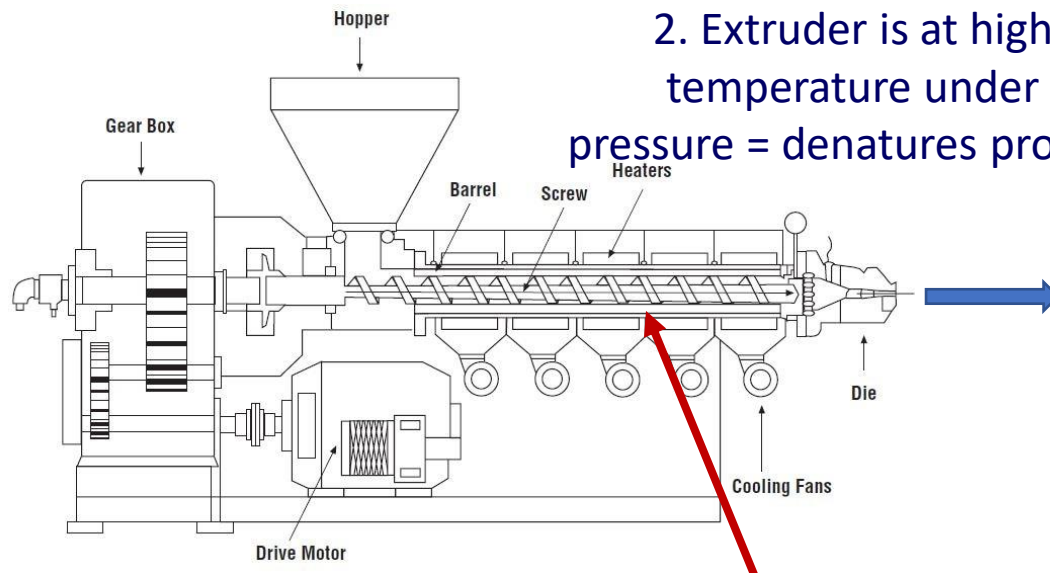
Soy Proteins



Myosin

# Production of plant based meat substitutes

1. Protein isolate is mixed with water and passed through extruder



2. Extruder is at high temperature under pressure = denatures proteins

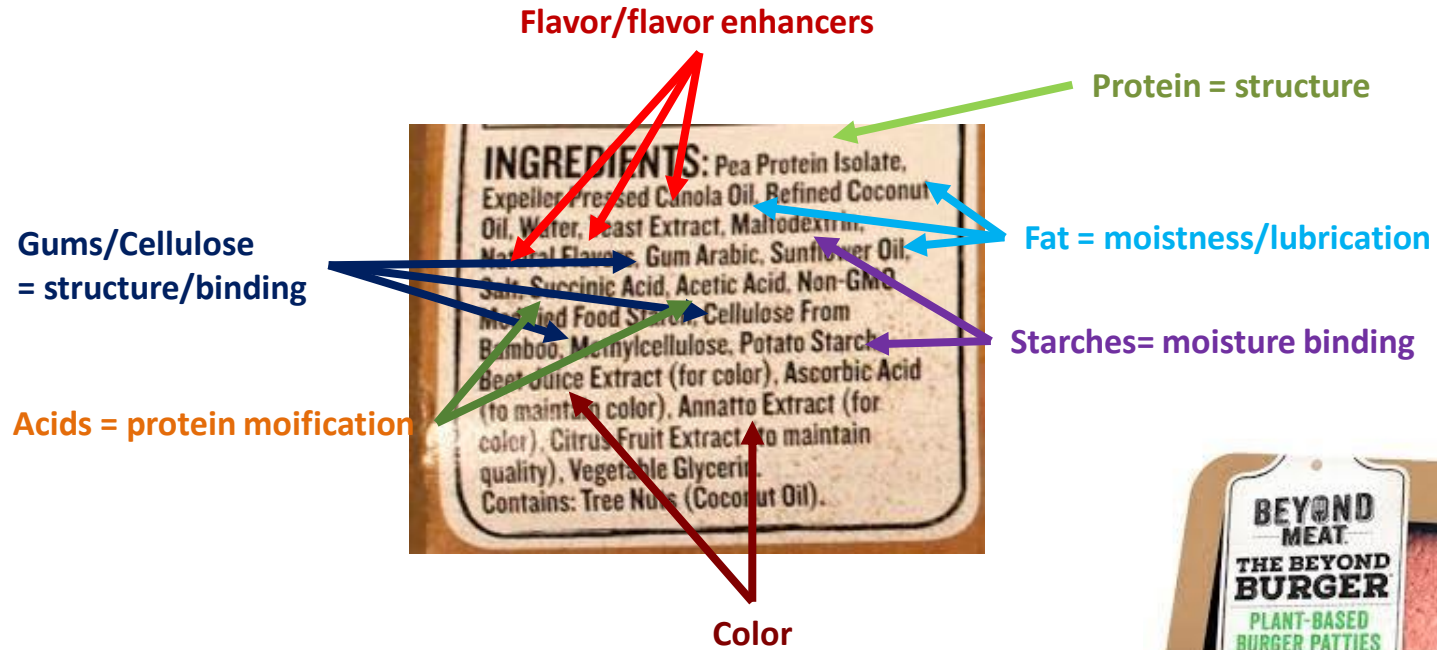


- Product exits die
- Water flash evaporates to make fibrous structure
- Fibers are cut

3. Screw aligns denatured protein to make fibrous texture



# Beyond Meat Ingredients



**INGREDIENTS:** Pea Protein Isolate, Expeller-pressed Canola Oil, Refined Coconut Oil, Water, Yeast Extract, Maltodextrin, Natural Flavors, Gum Arabic, Sunflower Oil, Salt, Succinic Acid, Acetic Acid, Non-GMO Methylcellulose, Cellulose From Bamboo, Methylcellulose, Potato Starch, Beet Juice Extract (for color), Ascorbic Acid (to maintain color), Annatto Extract (for color), Citrus Fruit Extract (to maintain quality), Vegetable Glycerin. Contains: Tree Nuts (Coconut Oil).





# Are plant based animal substitutes the best way to sustainability and health?

- Replacement of animal proteins with plant proteins will increase sustainability
- Not always a healthier option

## Is meatless fast food really healthier for you?

MarketWatch compared nutritional value and the cost of meat and meatless menu items at popular fast food chains

BURGER KING	IMPOSSIBLE WHOPPER	WHOPPER
Price	\$5.19*	\$4.19
Calories	630	660
Fat	34 grams	40 grams
Saturated fat	11 grams	12 grams
Sodium	1,240 milligrams	980 milligrams
Protein	25 grams	28 grams
MCDONALD'S	MCVEGAN	BIG MAC
Price	\$5.80	\$3.99
Calories	438	540
Fat	21 grams	28 grams
Saturated fat	1.9 grams	1 gram
Sodium	n/a	940 milligrams
Protein	7.5 grams	25 grams
WHITE CASTLE	IMPOSSIBLE SLIDER	ORIGINAL SLIDER
Price	\$1.99	\$0.72
Calories	210	140
Fat	11 grams	7 grams
Saturated fat	4 grams	2.5 grams
Sodium	550 milligrams	380 milligrams
Protein	11 grams	6 grams
DEL TACO	BEYOND TACO	REGULAR DEL TACO
Price	\$2.49	\$1.49
Calories	300	300
Fat	19 grams	18 grams
Saturated fat	10 grams	12 grams
Sodium	510 milligrams	410 milligrams
Protein	19 grams	18 grams

\*Price varies per location

Source: MarketWatch reporting

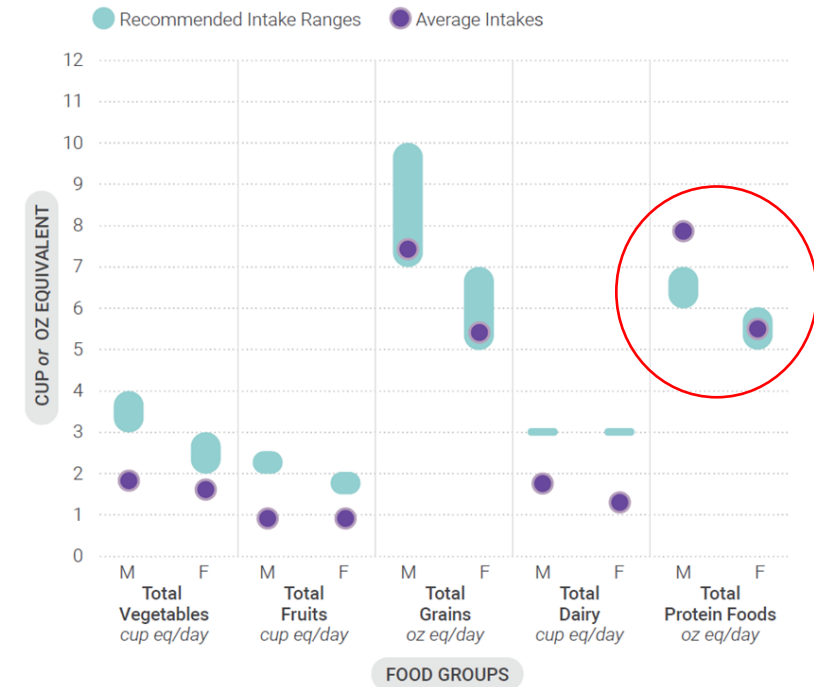
By ultra-processed food definition, even though the plant based meats have similar or better nutrition value they would be less healthy than minimally processed meats

# Are plant based animal substitutes the best way to increase sustainability and health?

- Any decrease in animal foods will increase sustainability
- Should the focus be on plant proteins?
- Do we need more protein in the diet?



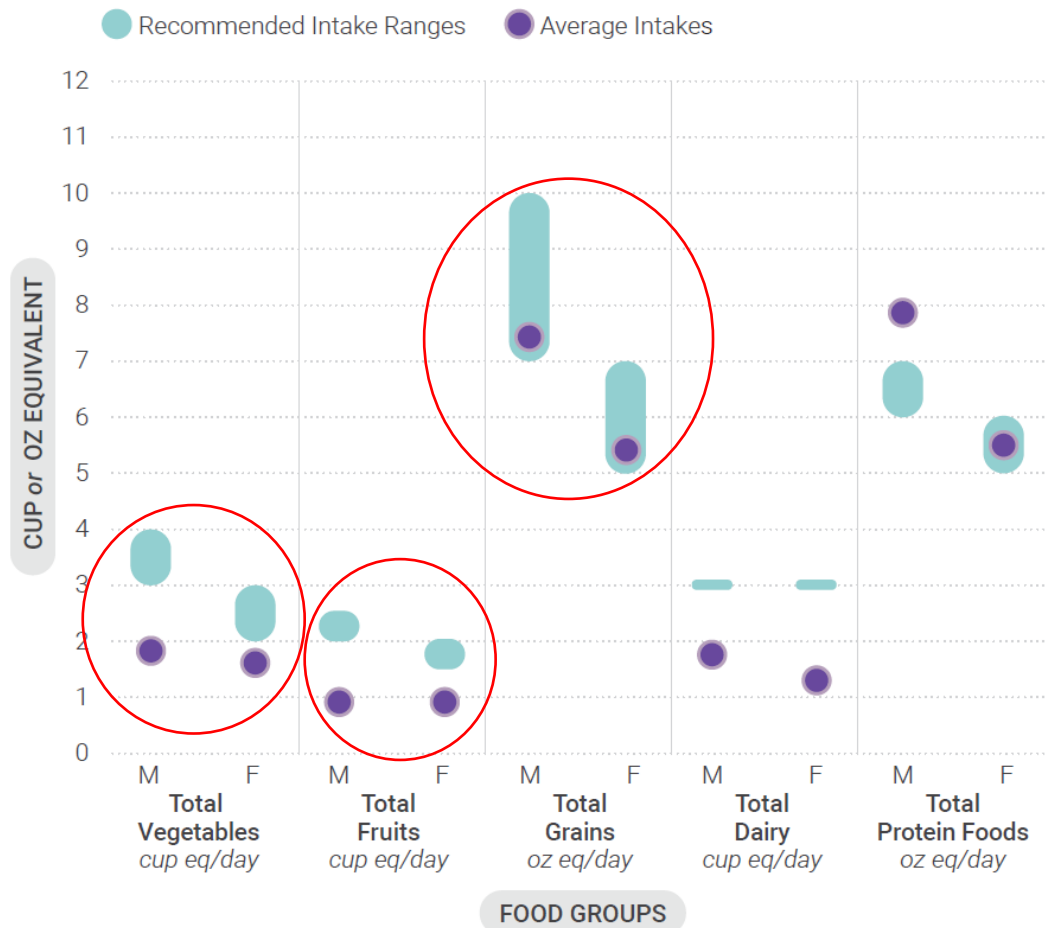
Average Daily Food Group Intakes Compared to Recommended Intake Ranges





# Fruits, Vegetables and Whole Grains are Under Consumed

Average Daily Food Group Intakes Compared to Recommended Intake Ranges

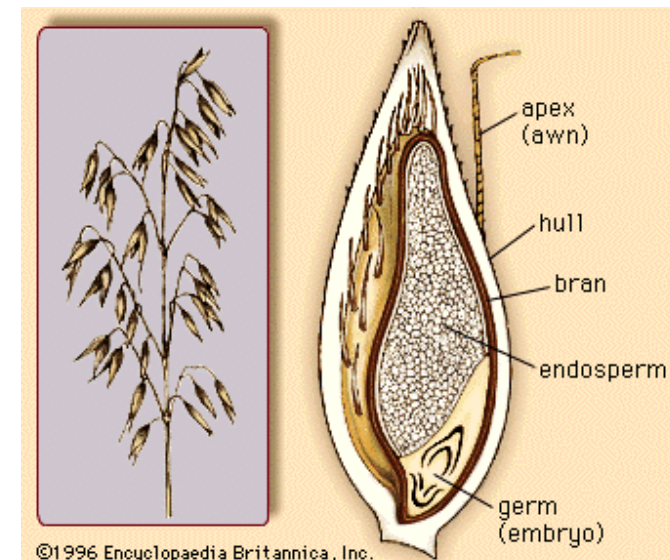


Why is it so Hard to Increase  
Consumption of Healthy Fruits,  
Vegetables and Whole Grains?



# Biology of Fruits

- Fruits = sweet and fleshy product of a tree or other plant that contain seeds and can be eaten as food.
  - Evolution developed fruits with flavor, color and aroma so they were eaten
  - Seeds are indigestible so the animal moves the seeds to a new location
- Grains are similar in that the husk/hull makes the seed indigestible





# Biology of Vegetables

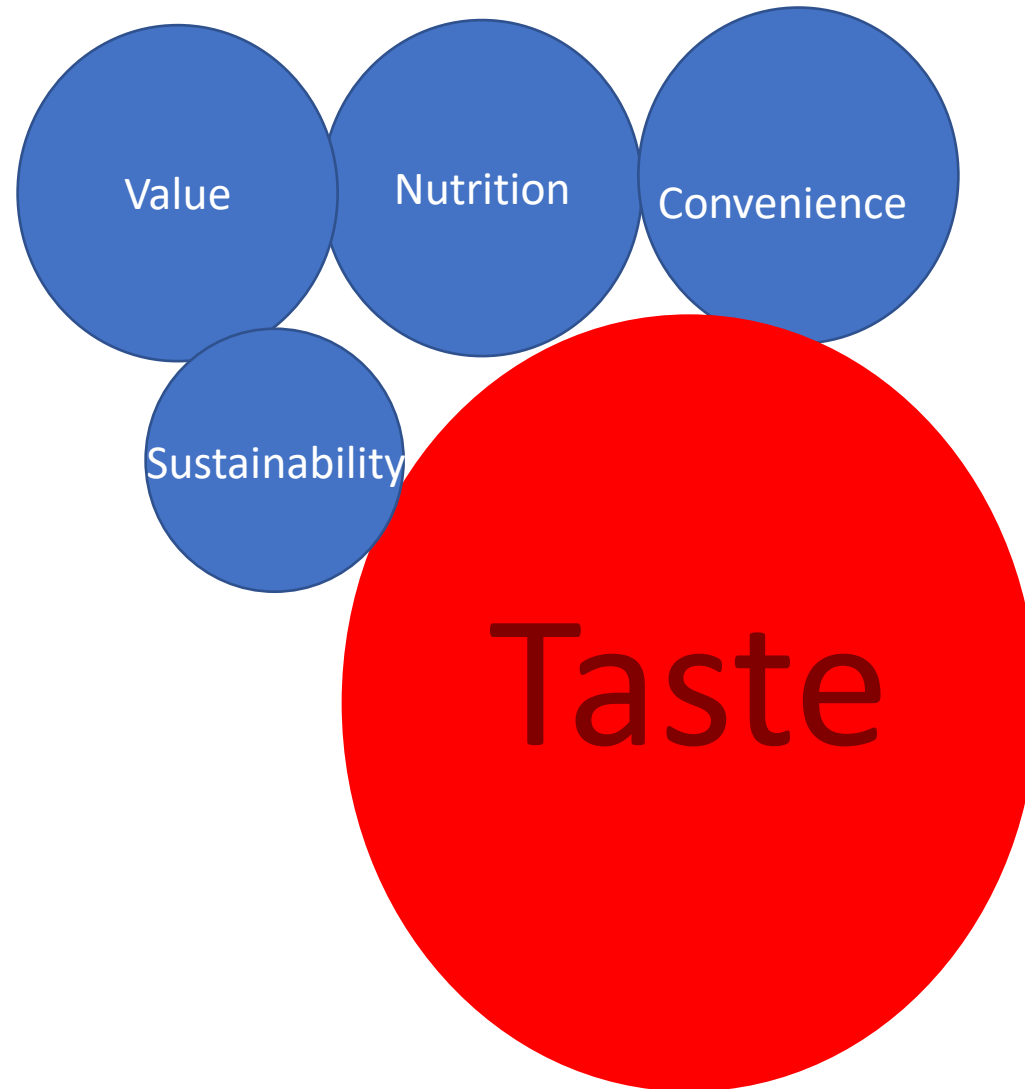
- Vegetables - the edible portion of a plant including leaves (lettuce), stems (celery), roots (carrot), tubers (potato), bulbs (onion) and flowers (broccoli).
- These parts of a plant function to help in the production of seeds so if they are eaten, the plant does not regenerate
- Vegetables have evolved a series of defenses to keep from being eaten
  - Antinutritional compounds
  - Off-flavors and aromas

# Plant Antinutritional compounds

- Plants minimize the ability of animals to obtain nutrients as a strategy to not be eaten
  - Digestive enzyme inhibitors – protease and amylase
    - Destroyed by cooking
  - Mineral sequestrants
    - Oxalic acid – calcium - rhubarb
    - Phytic acid – iron – many plants
  - Decreases mineral bioavailability
    - Iron absorption from spinach = 2% vs 20+% for meat



# Drivers of Food Purchases



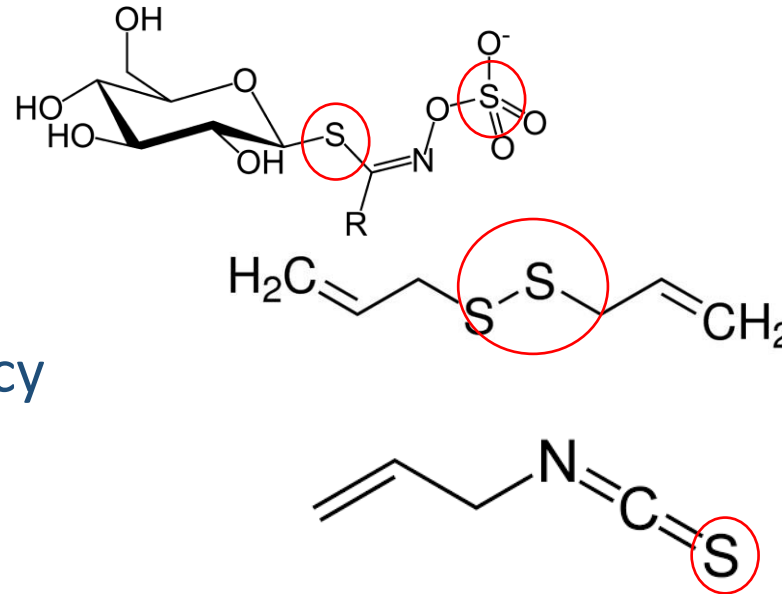
# Fruits vs Vegetables

- Because of their biology, fruits are more expectable to most people
  - Still not eating much
  - Fruits 12% of recommendation, Vegetable 9% of recommendation
- Retail fruit flavor not optimal
  - Varieties chosen for yield, size and durability
  - Harvest unripe and ripening often uneven
    - Honeydew melons



# Vegetable Flavors – Love Them or Hate Them

- Cabbage family
  - Glucosinolates
- Garlic Family
  - Diallyl disulfide
- Ginger and Horseradish – volatile spicy
  - Gingerol and allyl isothiocyanate
- Beets
  - Geosmin – dirt flavor
- Wheat bran
  - Tannins
- Sensitivity varies with age
- Sensitivity improves as a function of the diets of pregnant and breast feeding women

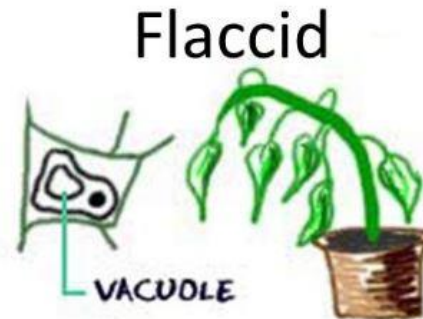
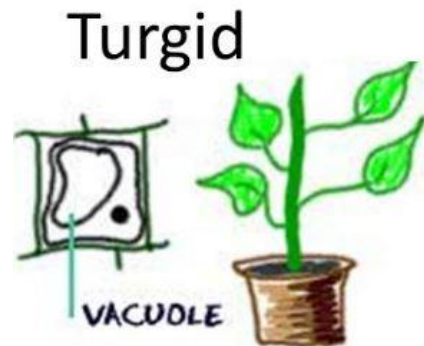
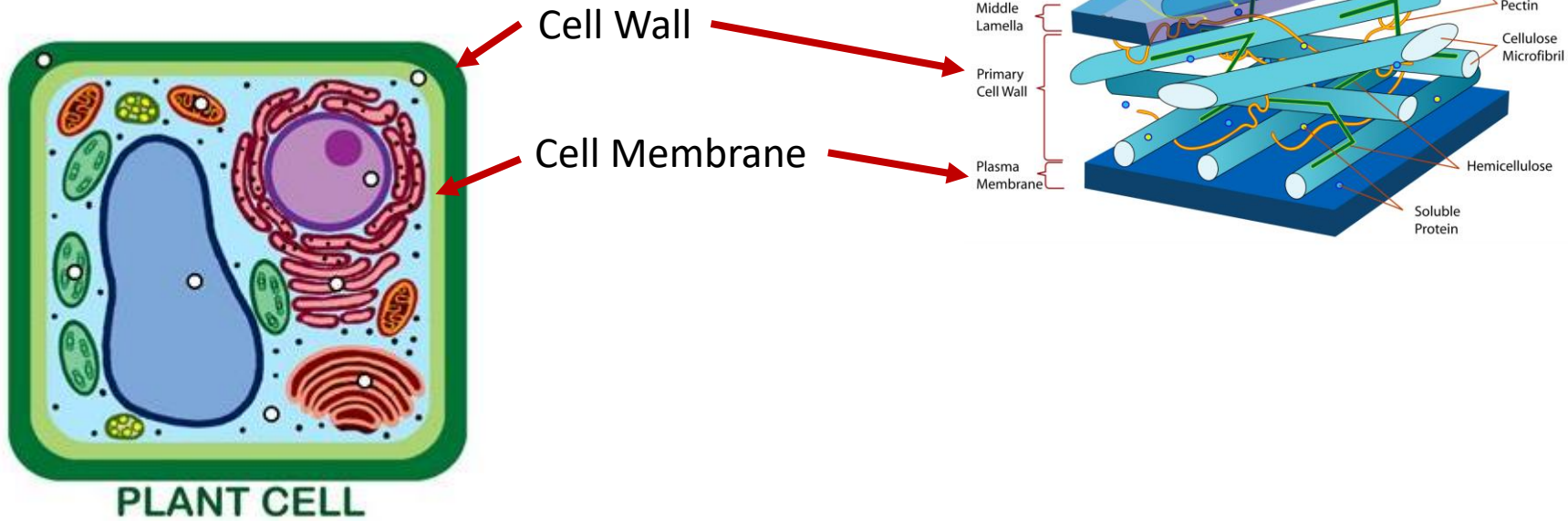


# Fiber and acceptability

- Fruits, vegetables and whole grains are important sources of dietary fibers
- Dietary fibers are not digested by human enzymes
  - Large amounts of undigested fiber will bind water and cause diarrhea
- Dietary fibers can be digested by the microbiome
  - Digestion in the microbiome produces gas (carbon dioxide) that causes flatulence
- Oligosaccharides in beans and cabbage are also a source of microbial carbon dioxide
  - Beano

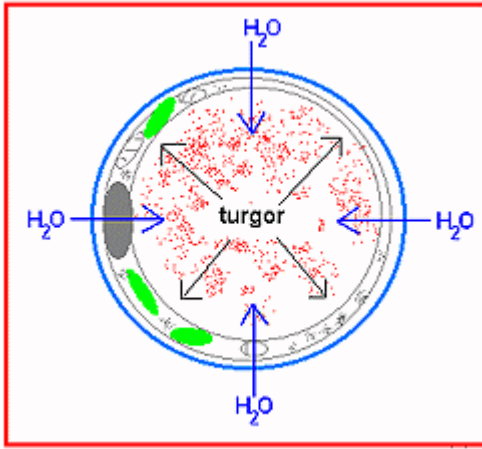


# Texture and Acceptability





# Turgor Pressure

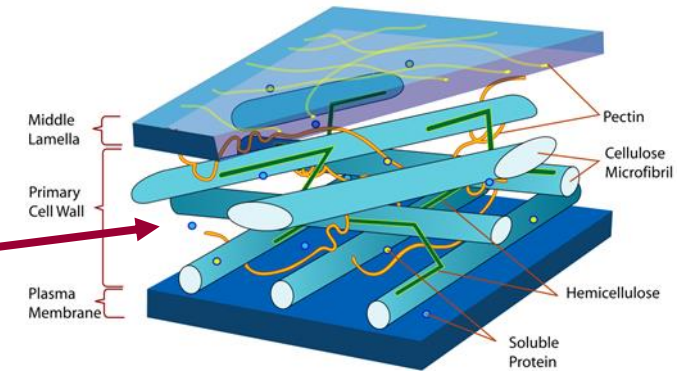


Creates Crip Texture

# Destruction of cell wall (turgor) creates positive and negative textures

- Positive

- Soften texture during fruit ripening
  - Enzyme degradation of pectin
- Soften texture during cooking
  - Asparagus, brussels sprouts, green beans, broccoli, etc



- Negative

- Softening during cooking
  - Makes it difficult to heat preserve = lettuce
  - Can minimize with calcium
- Softening during freezing
  - Large ice crystals burst cell wall

**SIMPLY Mt. Olive PICKLES**  
**SIMPLY 'DILL'ICIOUS!**  
New SIMPLY PICKLES by Mt. Olive combine Select Ingredients with our time-tested recipes. We perfectly season each pickle with just the right amount of vinegar, sea salt & spices. Mmmm...Pickle Perfection.

Nutrition Facts	
Amount / Serving	% Daily Value*
Total Fat 0g	0%
Sodium 240mg	10%
Total Carbohydrate 1g	0%
Protein 0g	

Serving Size 1 oz (28 g/ 3/4 spear)  
Servings Per Container usually 16  
Calories 5  
\*Percent Daily Values are based on a 2,000 calorie diet.

Not a significant source of calories from fat, saturated fat, trans fat, cholesterol, dietary fiber, sugars, vitamin A, vitamin C, calcium and iron.

**INGREDIENTS:** CUCUMBERS, WATER, VINEGAR, SEA SALT, CALCIUM CHLORIDE (FIRMING AGENT), NATURAL FLAVORS, POLYSORBATE 80, AND TURMERIC (FOR COLOR).

Mt. Olive Pickle Company, Inc.  
MT. OLIVE, NC 28365-0609  
Visit MtOlivePickles.com

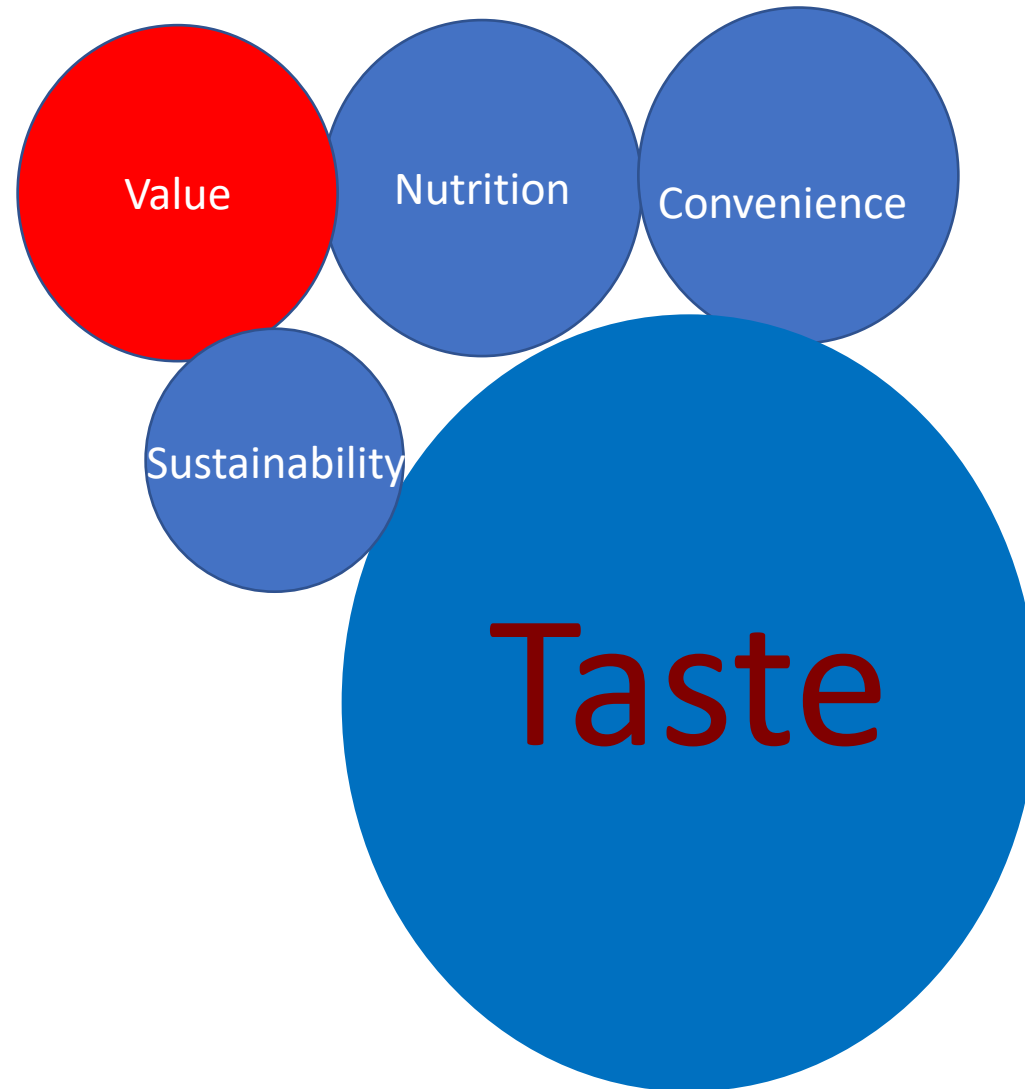
REFRIGERATE AFTER OPENING

# Freezing fruits and vegetable can alter turgor pressure

- Frozen water is less dense (bigger) than liquid water
- When freezing fruits and vegetable, the ice crystal gets larger and can burst the plant cell
- When the cell is damage this decreases turgor pressure
  - Frozen green beans
- Rapid freezing makes small ice crystals and superior quality
- Individually quick frozen foods
  
- Must keep frozen at all times
  - Refreezing makes large crystals

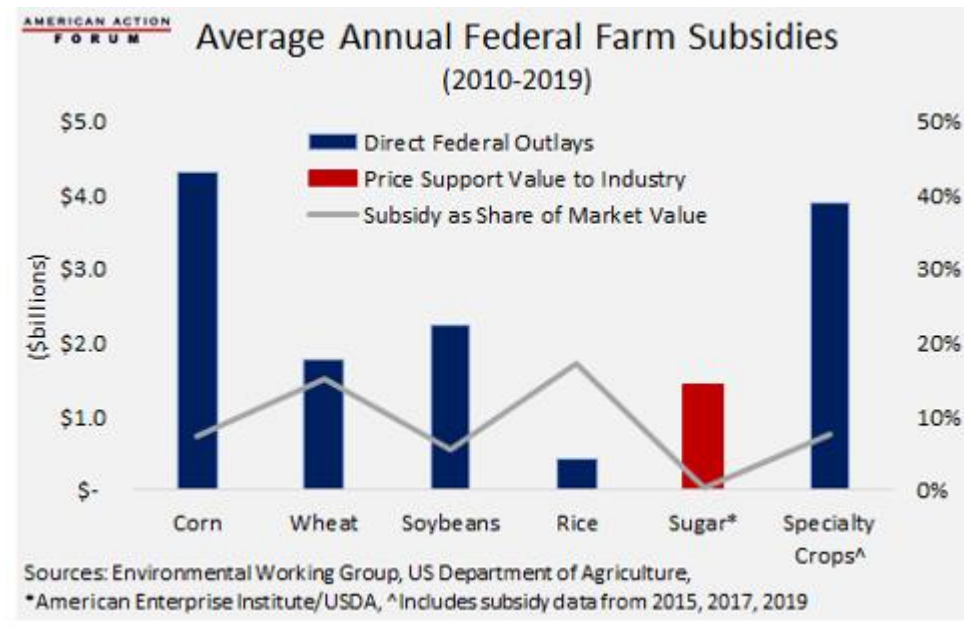


# Drivers of Food Purchases

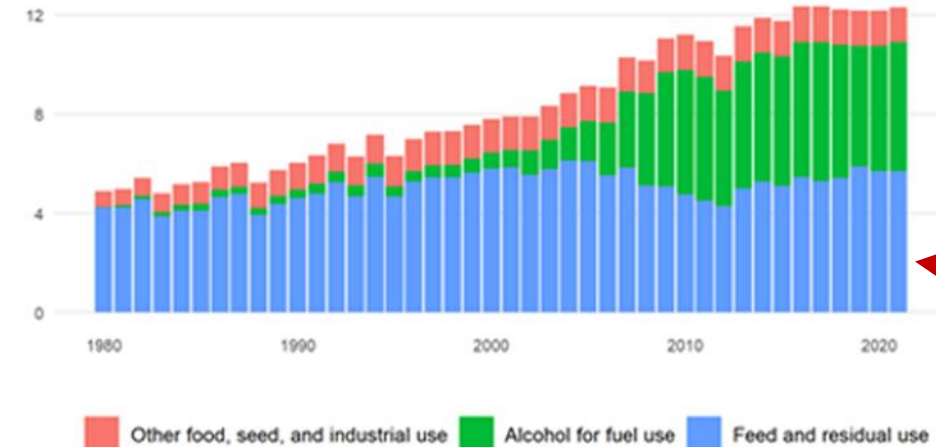


# Economics of Fruits, Vegetables and Whole Grains

- Fresh fruits, vegetables and whole grains are expensive
  - Lack of government subsidies for fruits and vegetable



U.S. domestic corn use  
Billion bushels



Animal Feed

Updated: June 2021.  
Source: USDA, National Agricultural Statistics Service.

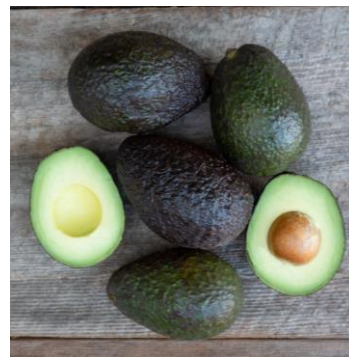


# Economics of Fruits, Vegetables and Whole Grains

- Fresh fruits, vegetables and whole grains are expensive
  - Lack of government subsidies for fruits and vegetable
  - Short shelf life = ↑ food waste = ↑ price
    - bananas, avocados, berries, green beans, tomatoes, greens
  - Transportation costs can be high if not local
  - Whole wheat and rancidity
  - Supply and demand
  - Difficult to preserve by processing = longer shelf-life = lower price



= \$4.99



= \$8.30

# How important is cost vs taste

Most purchased vegetables

Value- Cost/serving

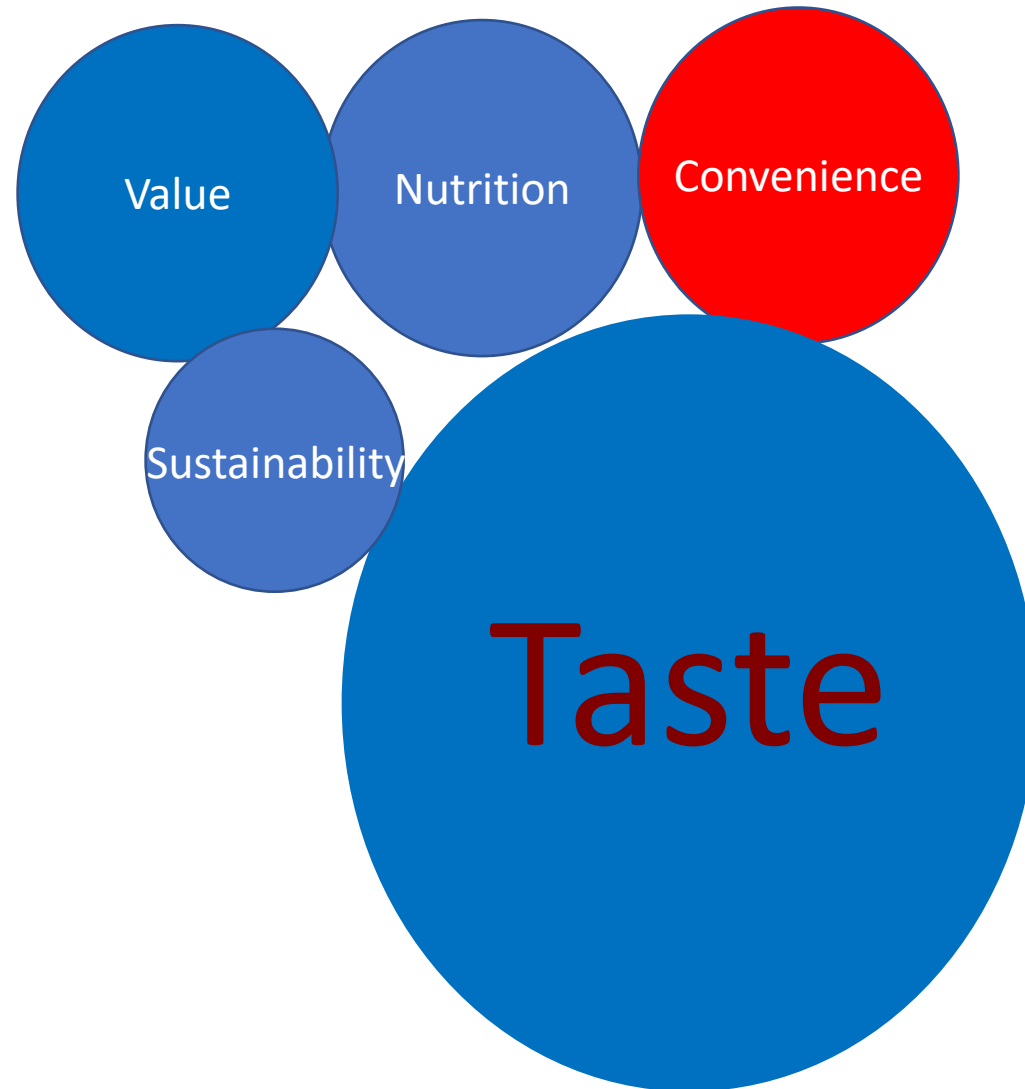
1. Potato	\$0.06/serving
2. Tomato	\$0.21/serving
3. Onion	\$0.12/serving
4. Corn	\$0.21/serving
5. Green beans	\$0.13/serving
18. Asparagus	\$0.66/serving
30. Kale	\$0.19/serving

Suggests that value and taste are large drivers of vegetable choices



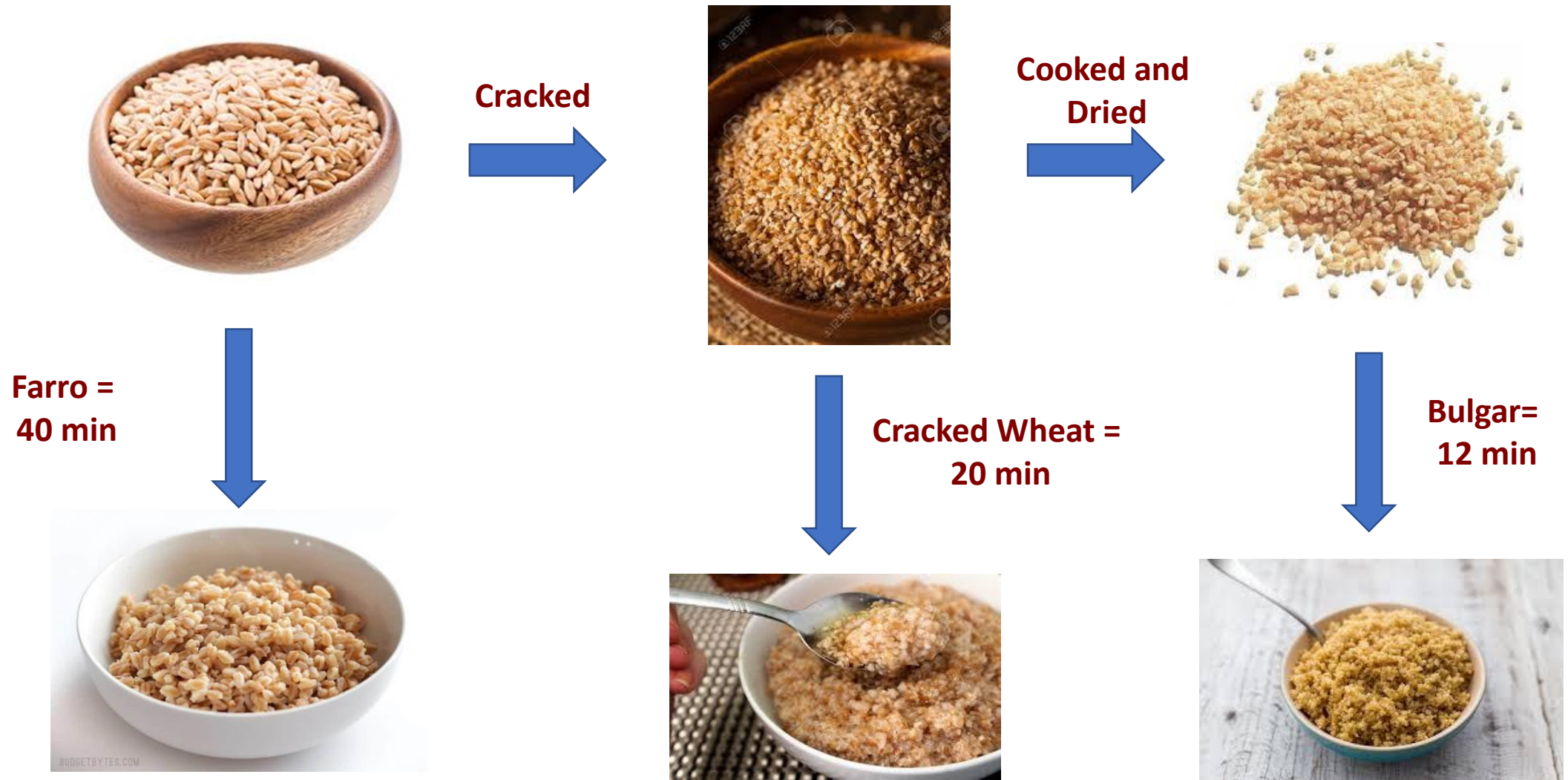
# Challenges with Whole Grains

# Drivers of Food Purchases



# Processing to Increase Ease of Preparation

## Wheat



# Processing to Increase Ease of Preparation

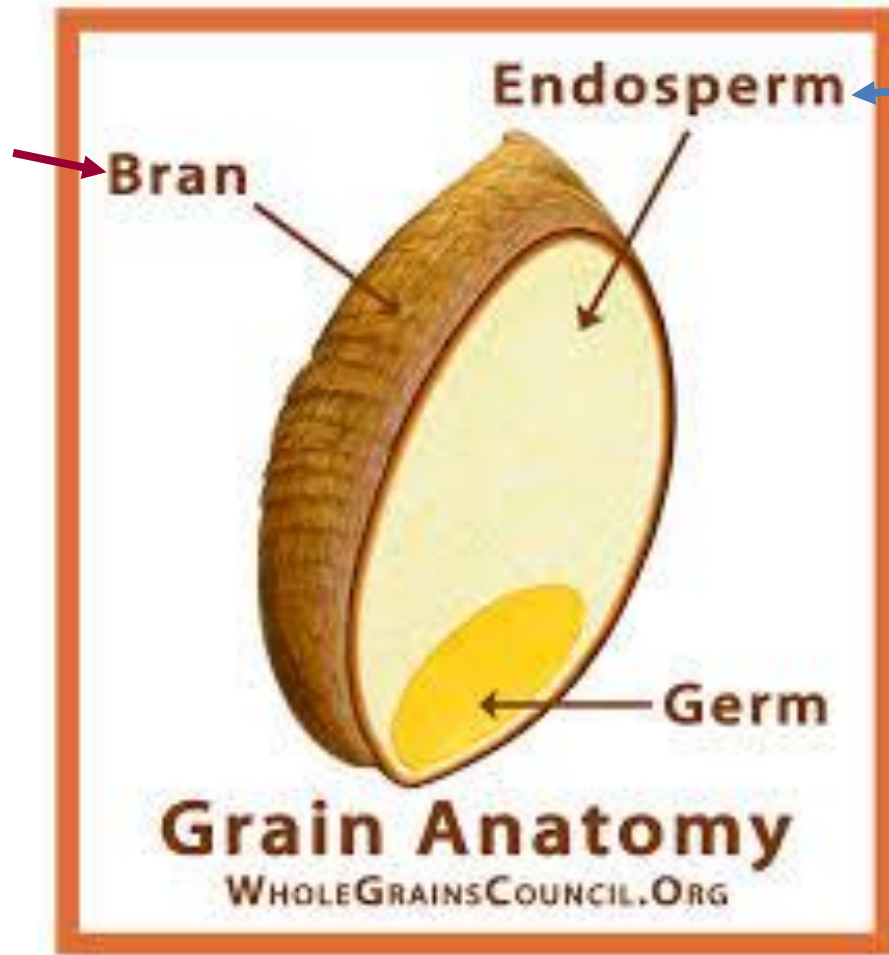
## Pre-Gelatinization

- Pre-cook grain and then dry
- Dried grain is more porous allowing for rapid absorption of water and quicker cooking
- Usually fortified with minerals and vitamins lost during processing



# Roles of Whole Grains Components on Food Quality

## Endosperm



Insoluble fibers,  
flavonoids,  
proteins

Starch (84%), fiber (3%)  
and protein (11%)

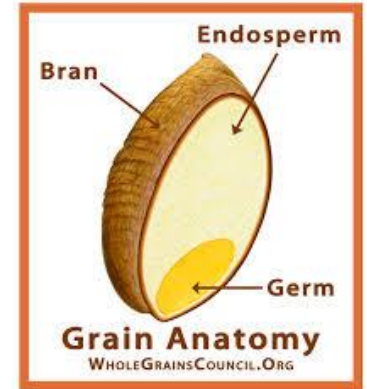
This is the major key to wheat functionality attributes because it's the source of gluten and starch.

- Gluten provide dough elasticity = volume
- Starch provides crumb = moistness

The additional components in whole wheat flour decrease the concentration of gluten and starch which changes functionality

# Impact of Bran on Bread Preparation and Taste

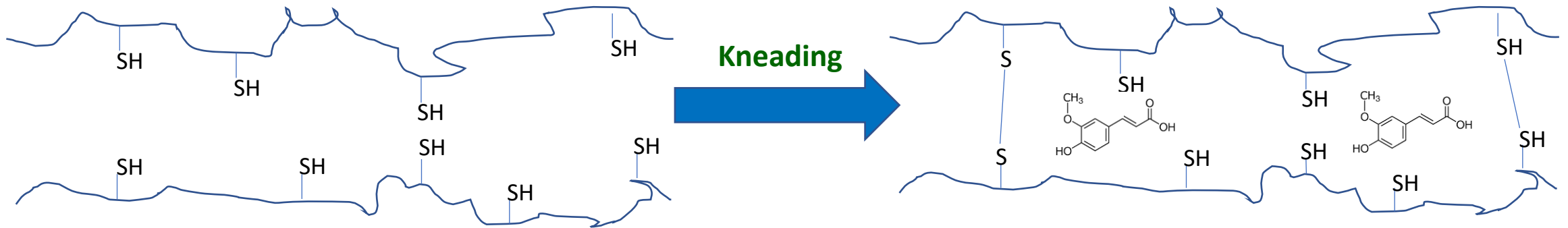
- Fibers compete with starch for water
  - More water needed to make dough
  - Dough production longer due to increased hydration time
  - Can produce different texture and staling due to different water binding properties
- Flavonoids produce astringency
  - A feeling of dryness in the mouth: e.g. tea and unsweetened chocolate
  - Mainly caused by flavonoids forming complexes with saliva proteins
  - Can be masked with sweetness
- Flavonoids also alter gluten functionality



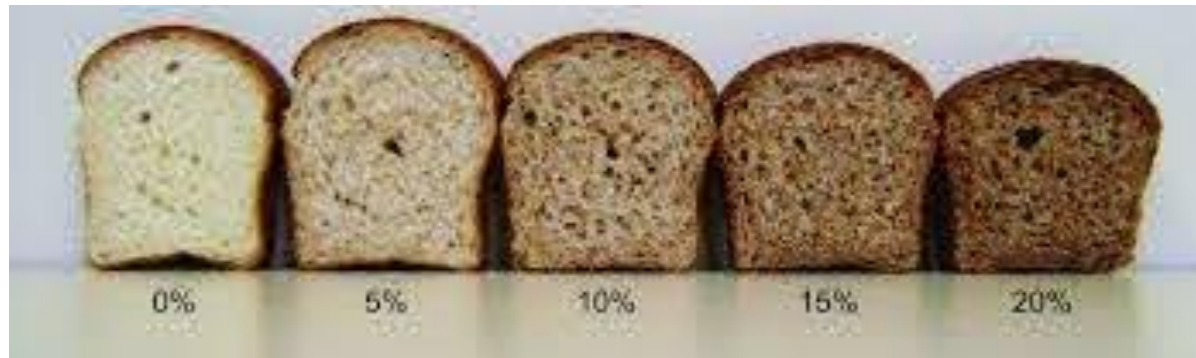


# Whole Wheat Bread Production

Flavonoids inhibit disulfide bonds formation



**Gluten**



Addition of Wheat Fiber to Bread: Hemdane et al., 2015



# Improving the Functionality of Whole Wheat Bread

- ◆ **Enzyme Treatments - Xylanase**
  - Breakdown fiber to improve dough properties by reducing water absorption
- ◆ **Emulsifiers – Monoglycerols, lecithin, Datem (tartaric + acylglycerols)**
  - Decrease staling and increase loaf volume
- ◆ **Mold inhibitors – Propionic and sorbic acids**
  - All breads are susceptible to mold growth
  - Whole wheat breads can have higher moisture content making them more susceptible to mold growth
  - Sometimes refrigerated to decrease mold but this increases staling

# What can be done?

- Change government subsidies
- Genetics
  - Flavor, flatulence, ripening, functionality
  - Work with your suppliers
    - Heirloom
    - GMO
    - GMO Heirloom
- Culinary solutions that don't add calories
  - Off-flavor masking
  - Flavor enhancement – umami and acid
  - Low fat frying
  - Optimize texture -calcium
- Stealth
  - Blended products
    - Meat patties
    - Baked goods and fruit purees
  - Dishes with small amounts of proteins and mostly veggies

